

Work Order ID 85502

85502

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June-08-12 2:44:39 PM

Item ID: D206-648-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: GHW Modification

Stop

NS2

Start Date: 08/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 22/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: ML5

Date: 12/06/08 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

JB

5/7/08/20

ML5 12-6-27
(6)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2

12/06/27 JB
(2)

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5/7/08/20

(2)

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Item ID: D206-648-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: GHW Modification

Stop ***NS2***

Start Date: 08/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 22/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

Rev B

Lex

Sp

12-6-28

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/6/29

MF
12-06-28

Picklist Print

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Work Order ID: 85502

85502

Parent Item: D206-648-013

D206-648-013

Parent Item Name: GHW Modification

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2652		Manufactured	No			110	Each	499.0000	8	48			
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S
to *D2652*
Bushing

** ~~8374~~ JB

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	455	
73836	36	
81951	61	
83744	358	

D3414-041

Manufactured No

110 Each 8.0000

S
to *D3414-041*
Lug Assembly

** 83744 12 JB

Location	Loc Qty	Loc Code
ST479	8	
79235	4	
81822	2	
83043	2	

AN3C37A

Purchased No

110 Each 141.0000

S
to *AN3C.37A*
BOLT

** 4 24 JB 12/06/27

Location	Loc Qty	Loc Code
ST354	141	
116874	11	
117010	2	
120422	3	
121068	75	
121585	50	

121068

eklist Print

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Work Order ID: 85502

Parent Item: D206-648-013

Parent Item Name: GHW Modification

85502

D206-648-013

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 6.00

Required Qty: 6.00

NAS1149C0363R

Purchased

No

110

Each

2,949.000

4

24

✓

NAS1149C0363R

Washer

**

JB

Location

Loc Qty

Loc Code

ST297

2949

114742

2949

110

Each

1,445.000

4

24

✓

MS21043-3

Purchased

No

MS21043-3

Nut

**

JB 12/06/27

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1373

118077

2

118614

51

118686

30

119758

20

121255

276

121708

994

121255

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/16/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	